Gripper Installation Instructions:



1. Remove gripper. Align gripper pin hole with notch in tool frame. Using a punch and hammer, punch pin out of slide block.



2. Using a wire brush, clean any foreign matter from teeth of new gripper.



3. Replace pin. Gripper spring must be seated in tension screw hole. Align gripper hole with slide block hole, insert pin in hole and hammer pin in place.

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