Introduction:

The T30069 Center Punch Tool installs BAND-IT 9.525 mm and 15.875 mm, 201 Stainless Steel and Galvanized Carbon Steel clamps.

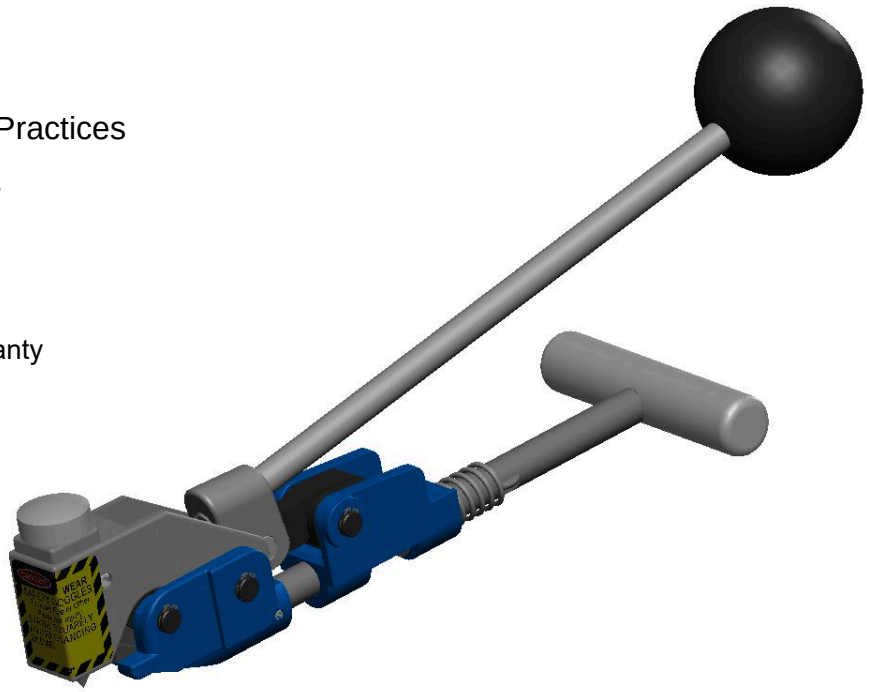


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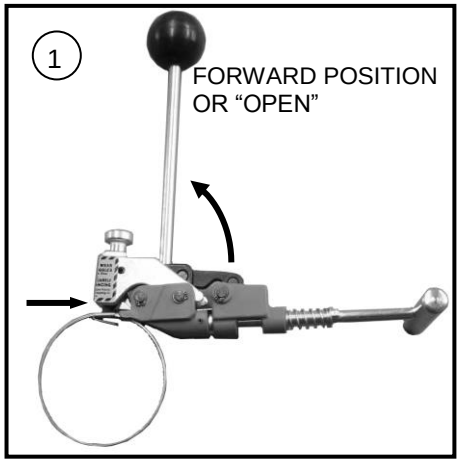
Safety Practices:

1. Read this manual and become familiar with the tool before use.
2. Protective eyewear should be worn during use.
3. Wear appropriate gloves for handling steel.
4. When applying clamps, care should be taken to insure fingers are not in contact with the clamp during installation.
5. Never attempt to clamp objects which have the potential to burst, shatter or otherwise cause bodily harm.
6. Do not use tool on live electrical sources.

UES Promura
10-12 McWilliam Street
Springvale VIC 3171, Australia
+61 3 9547 5833
sales@uespromura.com.au

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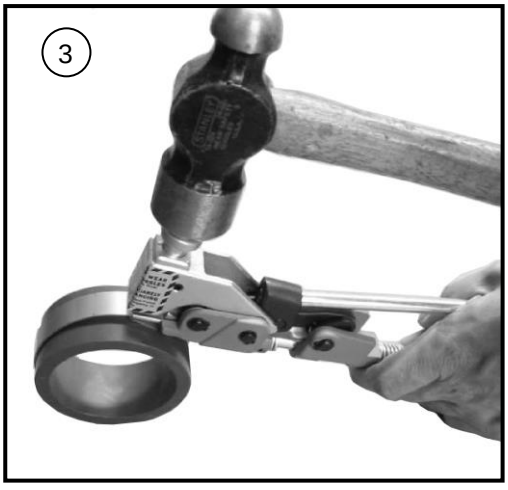
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LOAD CLAMP

Push tension handle all the way forward. Insert BAND-IT Center Punch clamp tail and push all the way into tool.

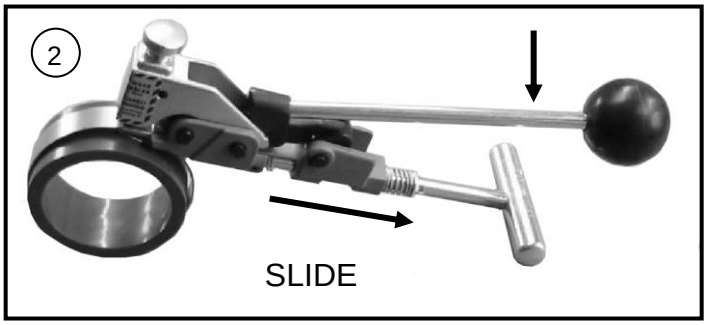
Tool Tip: To apply 9.525 mm wide clamps, use S03289 adapter kit. See attached instructions for 9.525 mm adapter.



LOCK CLAMP

Holding tension handle down, lock clamp by hitting punch at least twice with 0.907 kg Mallet.

Note: Only use genuine BAND-IT Center Punch clamps. Disregarding this may result in substandard clamps or tool failure. BAND-IT CP clamps are made out of Type 201 Stainless Steel or Galvanized Carbon Steel material with a stainless steel buckle for added strength.

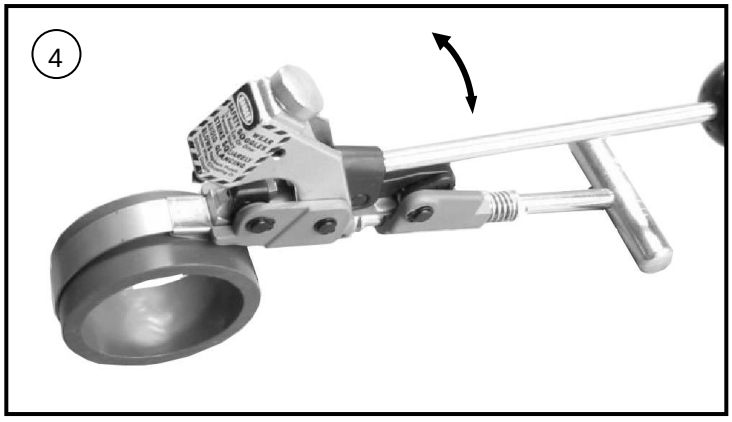


TIGHTEN CLAMP

Tighten the clamp with short downward strokes. Tension handle should be in down position at completion of tightening clamp.

Note: Do not lift tension handle too high as it may open up buckle pusher, resulting in improper clamp application.

If clamp tension needs to be released before locking, move handle forward and move slide back against spring. This raises pulling dog and releases clamp tension.



REMOVE CLAMP TAIL

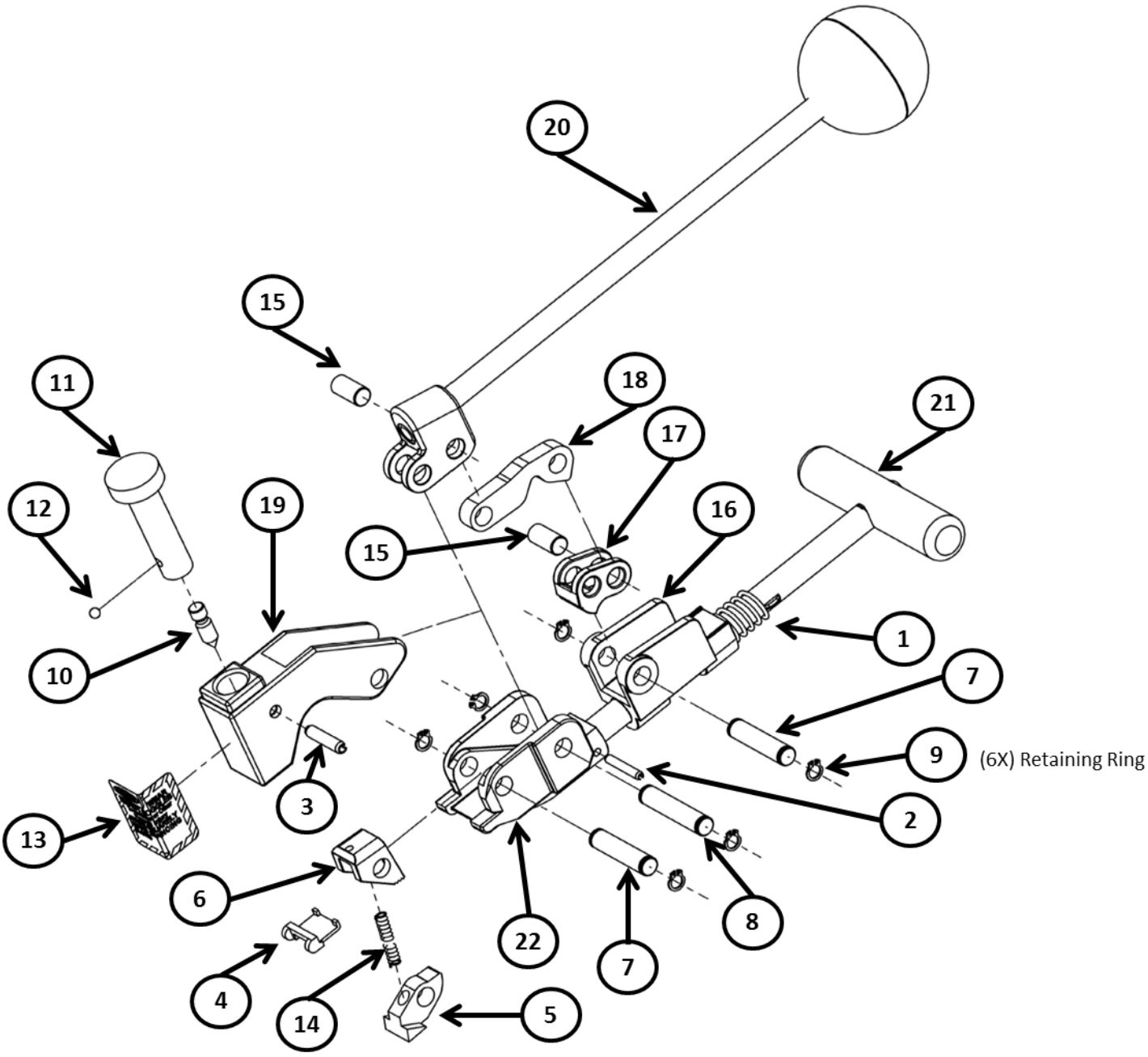
Hold work-piece and pivot the tool back and forth to break off clamp tail. Remove tail from tool by operating tension handle. When tail has moved through holding dog, raise tension handle and pull tail free.

UES Promura
10-12 McWilliam Street
Springvale VIC 3171, Australia
+61 3 9547 5833
sales@uespromura.com.au

www.uespromura.com.au

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INSTRUCTIONS:
DISSASSEMBLY AND ASSEMBLY OF PUNCH

To replace the punch (10), remove the head spring pin (3). Rotate the punch holder (11) until the retaining ball (12) is visible on the inside of the head (19). Remove the retaining ball and pull the punch out. Replace the punch and reassemble in reversed manner.

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sales@uespromura.com.au

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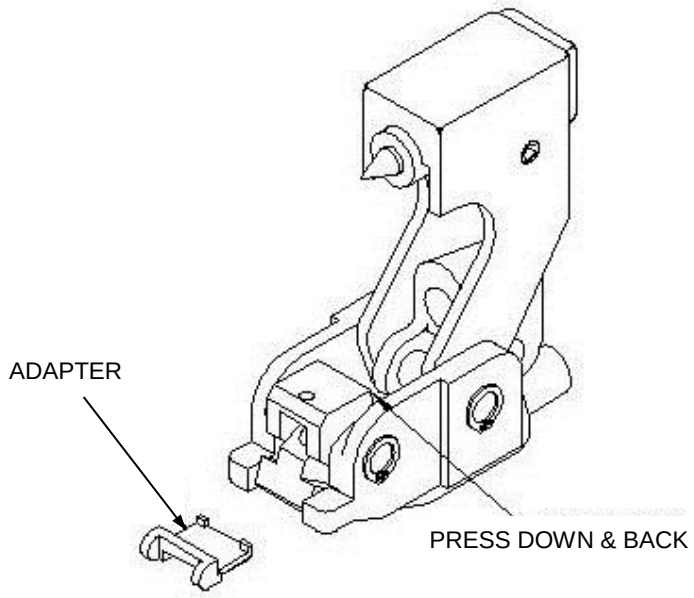
REPAIR KITS AVAILABLE FOR PURCHASE – T30069			
-	T28088	1	HEAD ASSEMBLY INCLUDES: HEAD SPRING PIN, DANGER DECAL, HEAD PUNCH, RETAINING BALL, AND PUNCH HOLDER
-	T28888	1	NOSE AND SLIDE ASSEMBLY INCLUDES: NOSE, SLIDE, COMPRESSION SPRING, HEAD SPRING PIN, AND SLIDE BAR AND TENSION HANDLE
-	T32190	1	PUNCH KIT INCLUDES: PUNCH, PUNCH HOLDER AND RETAINING BALL
-	T32290	1	GRIPPER KIT INCLUDES: PULLING DOG, COMPRESSION SPRING 2X, RETAINING RING X 3 AND HOLDING DOG
20	T27988	1	TENSION HANDLE ASSEMBLY
21	T28687	1	SLIDE BAR AND TENSION HANDLE ASSEMBLY
PART NUMBERS - T30069 (NOT AVAILABLE FOR INDIVIDUAL PURCHASE)			
NO.	PART NO.	QTY	DESCRIPTION
1	A04987	1	COMPRESSION SPRING, 15.875 mm DIA.
2	C09787	1	SPRING PIN, 3.175 mm DIA.
3	J65290	1	KIT, METRIC AND STANDARD HEAD SPRING PINS
4	S03289	1	ADAPTER INSERT TO INSTALL 9.525 mm WIDE CENTER PUNCH CLAMPS (INCLUDED ACCESSORY)
5	S05777	1	BUCKLE PUSHER
6	S05887	1	HOLDING DOG
7	S06887	2	PIN, PULLING/HOLDING DOG
8	S06987	1	PIN, HEAD PIVOT
9	S08387	6	RETAINING RING, 7.9375 mm DIA.
10	S19087	1	PUNCH
11	T25287	1	PUNCH HOLDER
12	T25587	1	RETAINING BALL, 3.96875 mm DIA.
13	T25987	1	DECAL, DANGER
14	T26487	1	SPRING, HOLDING DOG
15	T26787	2	DOWEL PIN, 7.9375 mm DIA.
16	T27040	1	SLIDE
17	T27187	1	PULLING DOG
18	T27288	1	LINK
19	T27488	1	HEAD
22	T28740	1	NOSE

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1. To convert T30069 center punch tool, rotate head back to expose buckle pusher and nose of tool.
2. Press down on the lobe at the rear of the buckle pusher to raise the front portion for insertion of adapter between the buckle pusher and the nose.
3. Seat the adapter against the buckle pusher with the post of the adapter hooked at the rear of the triangle shapes of the buckle pusher. Release the pressure on the buckle pusher lobe to secure the adapter into place. Rotate the head forward. The tool is now ready to use.
4. Repeat instructions 1 and 2 to remove adapter.



Warranty:

For Warranty information, visit the following URL

uespromura.com.au/document-support/

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+61 3 9547 5833
sales@uespromura.com.au

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